

## Strategy Milling, Milling Parameters

The following parameters were used during product testing and found to be accurate. They are to be used as a baseline; your lab may need to adjust them slightly due to the uniqueness of your lab's internal processes.

### Interfaces

- Cement gap 0.02 for the first 1mm above the margin
- Extra cement gap 0.07 everything above 1mm
- Transition or smooth distance 0.5
- Drill compensation radius .65
- Drill compensation offset .66mm

### Material Settings

- Wall thickness 0.4
- Margin line offset 0.1
- Offset angle 70
- Extension offset 0.1

**Bridge Settings - cement gap 0.030 and extra cement gap 0.080**